



Dart Aerospace Ltd.
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D3766-2
Job Sheet 194089



Part No: D3766-2

Job Qty: 1 pcs

Part Name: Front Rail, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/19

Job Tracking No:

Due Date: 5/28/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 08-07-21 revB as per dwg DD verified by:EC IPP Rev:B Added Drilling Tooling 08-08-27 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs			0.00	0.77	Small Fab - 1		MAY 30 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs			0.00	0.00	QC 5 - 10		DAS 40 MAY 31 2019 9:39
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Handfinish - 1-1 Chemical- B4B	1 pcs			0.00	0.07	Handfinish - 1 - 1 - B4B		JUN 03 2019
							Handfinish - 1 - 2 - B4B		
							Handfinish - 1 - 3 - B4B		
							Handfinish - 1 - 4 - B4B		
							Handfinish - 1 - 5 - B4B		
							Handfinish - 1 - 6 - B4B		

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				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	
				Handfinish - 1 - 13 - B4B	
				Handfinish - 1 - 14 - B4B	
				Handfinish - 1 - 15 - B4B	
				Handfinish - 1 - 16 - B4B	
				Handfinish - 1 - 17 - B4B	
				Handfinish - 1 - 18 - B4B	
				Handfinish - 1 - 19 - B4B	
				Handfinish - 1 - 20 - B4B	
				Handfinish - 1 - 21 - B4B	
				Handfinish - 1 - 22 - B4B	
130 QC 3	1 pcs	0.00	0.00	QC 3 - 10	
				QC 3 - 13	
				QC 3 - 15	
				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
140 Packaging 3-1 - Stock - B4B	1 pcs	0.00	0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	

DAS
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JUN 04 2019
DAS

		Packaging 3 - 25 - B4B		
		Packaging 3 - 26 - B4B		
150 QC 21 - SA	1 pcs	0.00 0.00	QC 21 - SA - 21	DAG
			QC 21 - SA - 70	21
			QC 21 - SA - 53	3-00
Part Op 100 - (Small Fab) 1-cut tube to lenght as per dwg D3766 2-drill holes thru to finish size as per dwg D3766 using Descriptions: DT9413,,drill holes labelled #2 3- deburr 110 - QC5- Inspect part completeness to step on W/O 120 - Chemical Conversion Coat per QSI005 4.1 130 - QC3- Inspect Part Finish 140 - Identify as per dwg & Stock Location: _____ 150 - QC21- Final Inspection - Work Order Release				
Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
M6061T6T1.000W.188	6061T6 Round Tube 1.00 X .188W	2.8000 ft (2.8 ea)	100-Small Fab - 1	5082 403
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	M6061T6T1.000W.188	3	25	0
Part Specifications				
Specifications could not be found.				

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Container No: S185295



Part: D3766-2

Job No: 194089

Serial No/Batch: S185295

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/30/19